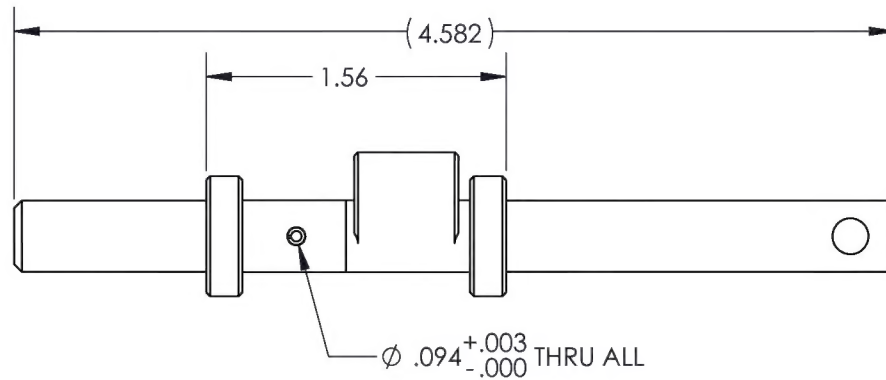
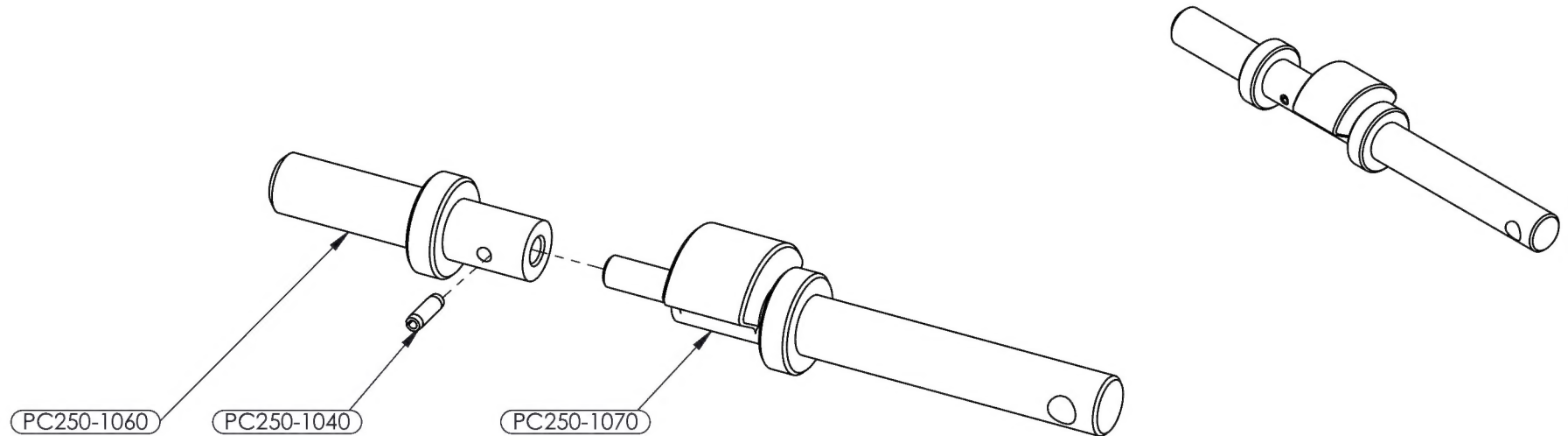


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
0	AS DRAWN BY CANAM	6/17/2013	CFS	



NOTES:

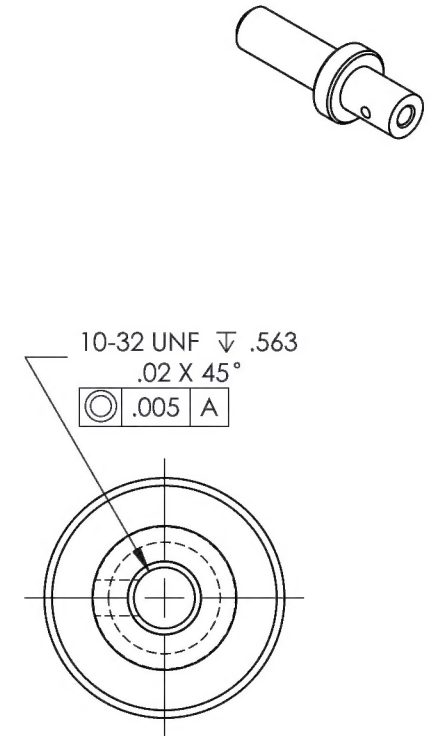
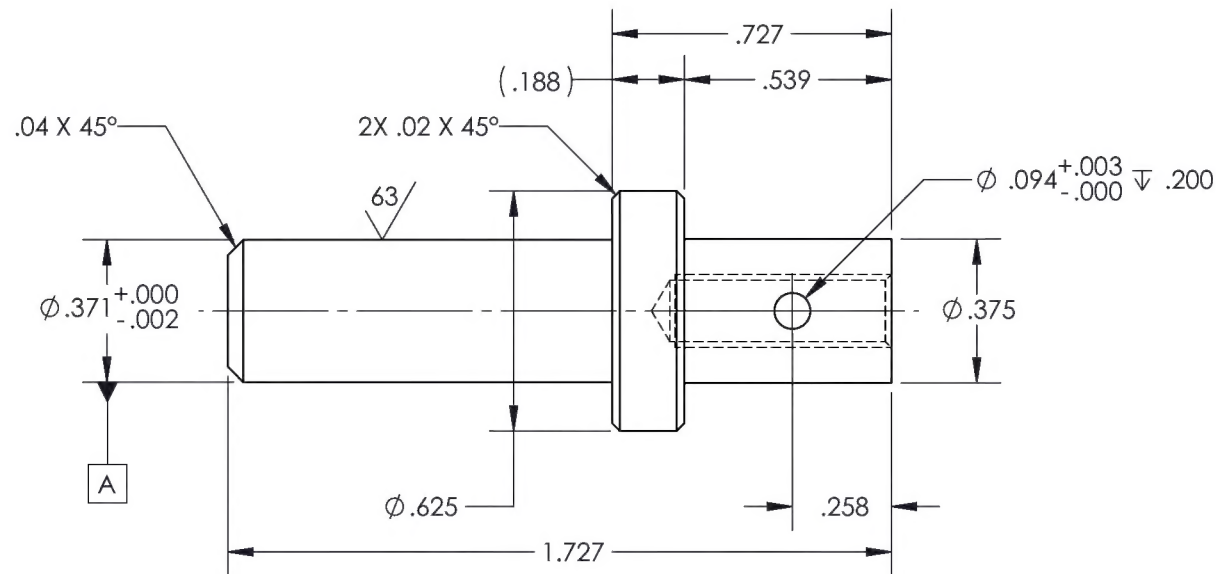
1. SCREW PARTS PC250-1060 AND PC250-1070 TOGETHER BEFORE DRILLING.
2. NICKEL PLATE AS ASSEMBLY .0004 - .0006, BAKE AFTER PLATING.


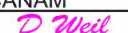
RED BARN MACHINE	
TITLE LOCK-OUT SHAFT ASSEMBLY	
DWG NO. PC250-1080	REV 0
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CANAM
.XXX ± .005 FRACTIONS ± 1/32	APPROVED D Weil
.XX ± .01 ANGLES ± 5°	HEAT TREAT FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/28/2004
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-1060	1	LOCK-OUT SHAFT 1	4140	Ø3/4 X 1-7/8	2
			PC250-1070	1	LOCK-OUT SHAFT 2	4140	Ø1 X 3-1/2	3
		B/O	PC250-1040	1	ROLL PIN	STEEL	Ø3/32 X 5/16 MCMASTER-CARR #98296A829	

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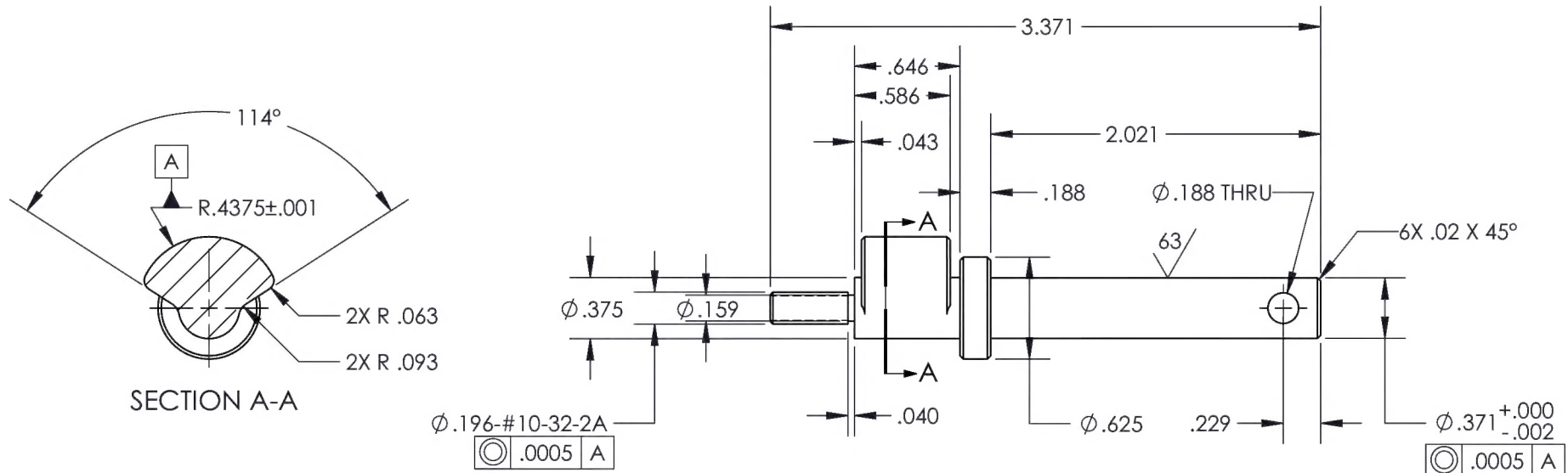
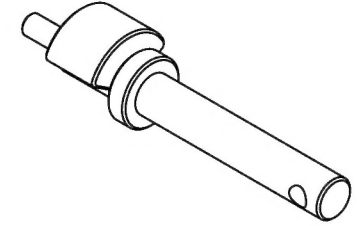
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
0	AS DRAWN BY CANAM	6/17/2013	CFS	



 RED BARN MACHINE	
TITLE LOCK-OUT SHAFT 1	
DWG NO. PC250-1060	REV 0
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT HRC 40-42 FINISH SEE SHEET 1, NOTE 2 SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 5/28/2004
SHEET 2 OF 3	

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RED BARN MACHINE	
LOCK-OUT SHAFT 2	
DWG NO.	PC250-1070
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT HRC 40-42
.XX ± .01	FINISH SEE SHEET 1, NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/28/2004
SHEET 3 OF 3	